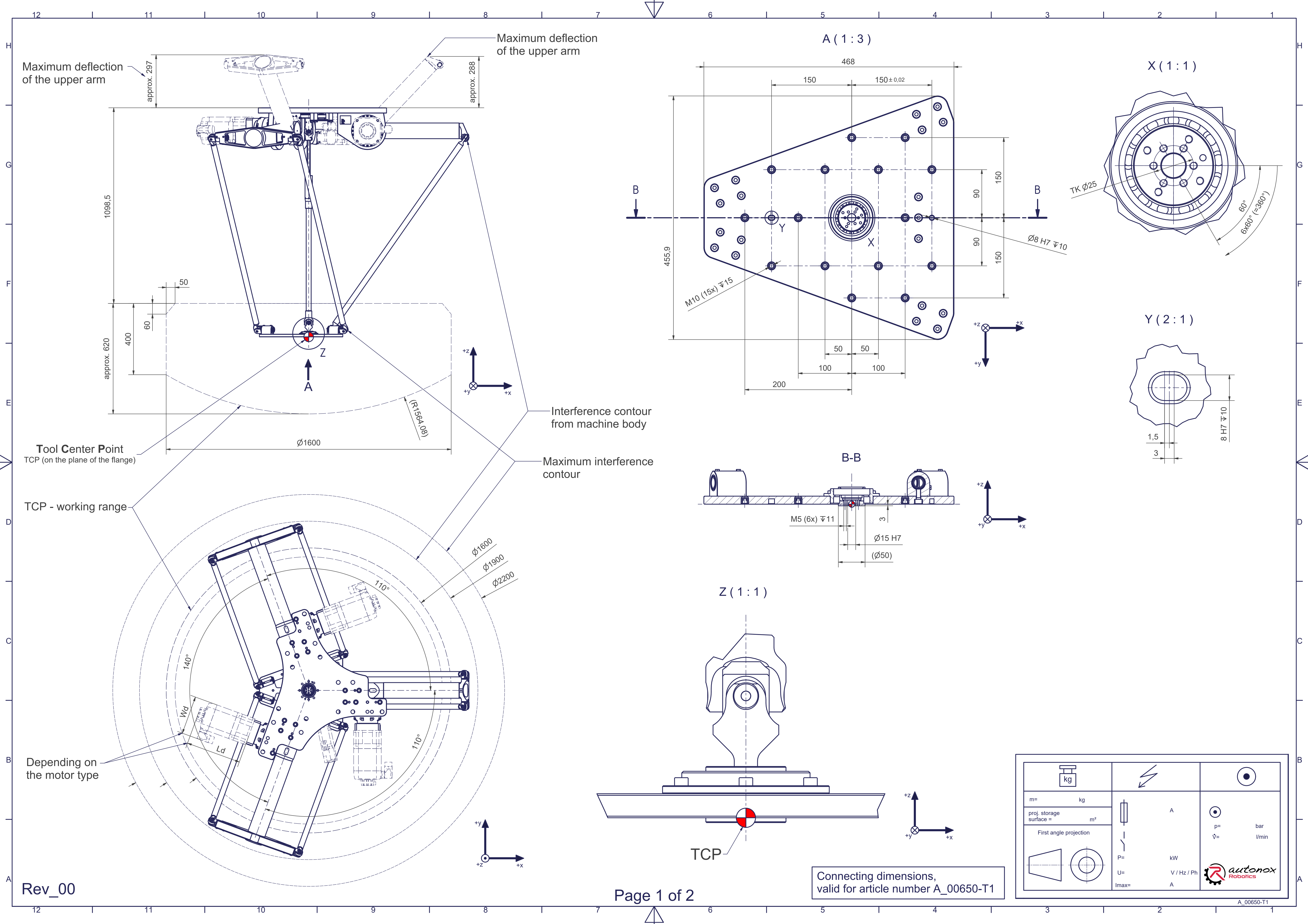
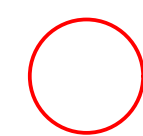


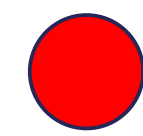


12 11 10 9 8 7 6 5 4 3 2 1

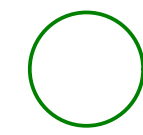
H



All fastening holes $\varnothing 22$ mm for screws M20 (DIN ISO 4014/4017 -8.8) without washer. Fastening holes are coloured red.



Drilling holes for locating pins are filled red. Recommended dimensions for locating pins: $\varnothing 12$ h6 ($^{12}_{11,989}$)



Thread holes for screws M20 are coloured green. The tightening torque for these screws (strength class 8.8) is 170 Nm.

G

F

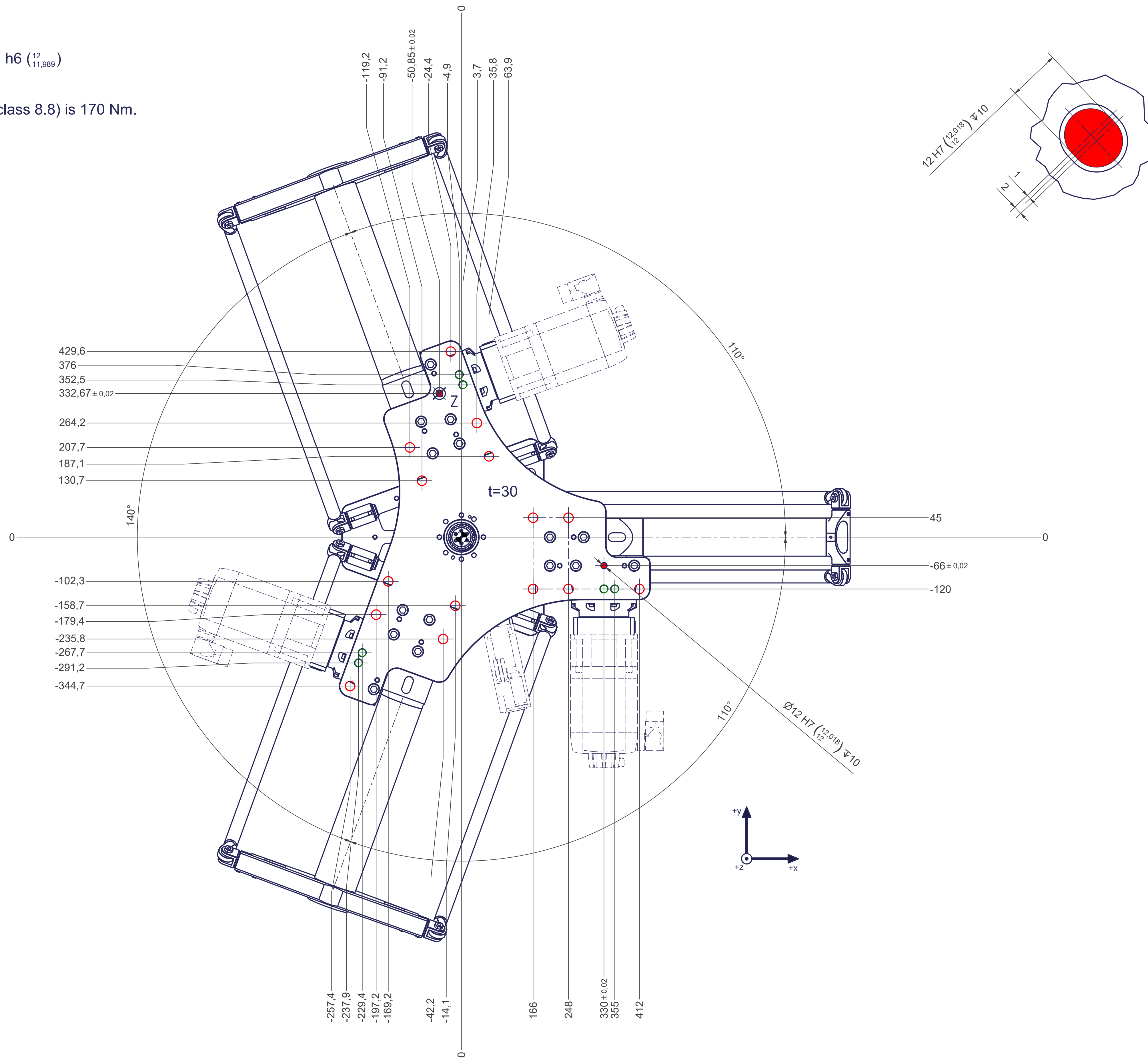
E

D

C

B

A



12 11 10 9 8 7 6 5 4 3 2 1