

12

11

10

9

8

7

6

5

4

3

2

1

H

H

G

G

F

F

E

E

D

D

C

C

B

B

A

A

12

11

10

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8

7

6

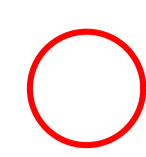
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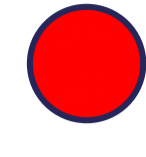
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2

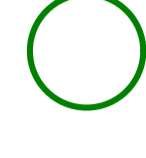
1



All fastening holes  $\varnothing 22\text{mm}$  for screws M20 (DIN ISO 4014/4017 -8.8) without washer. Fastening holes are coloured red.



Drilling holes for locating pins are filled red. Recommended dimensions of locating pins:  $\varnothing 12\text{ h6}$



Thread holes for screws M20 are coloured green. The tightening torque for these screws (strength class 8.8) is 170 Nm.

