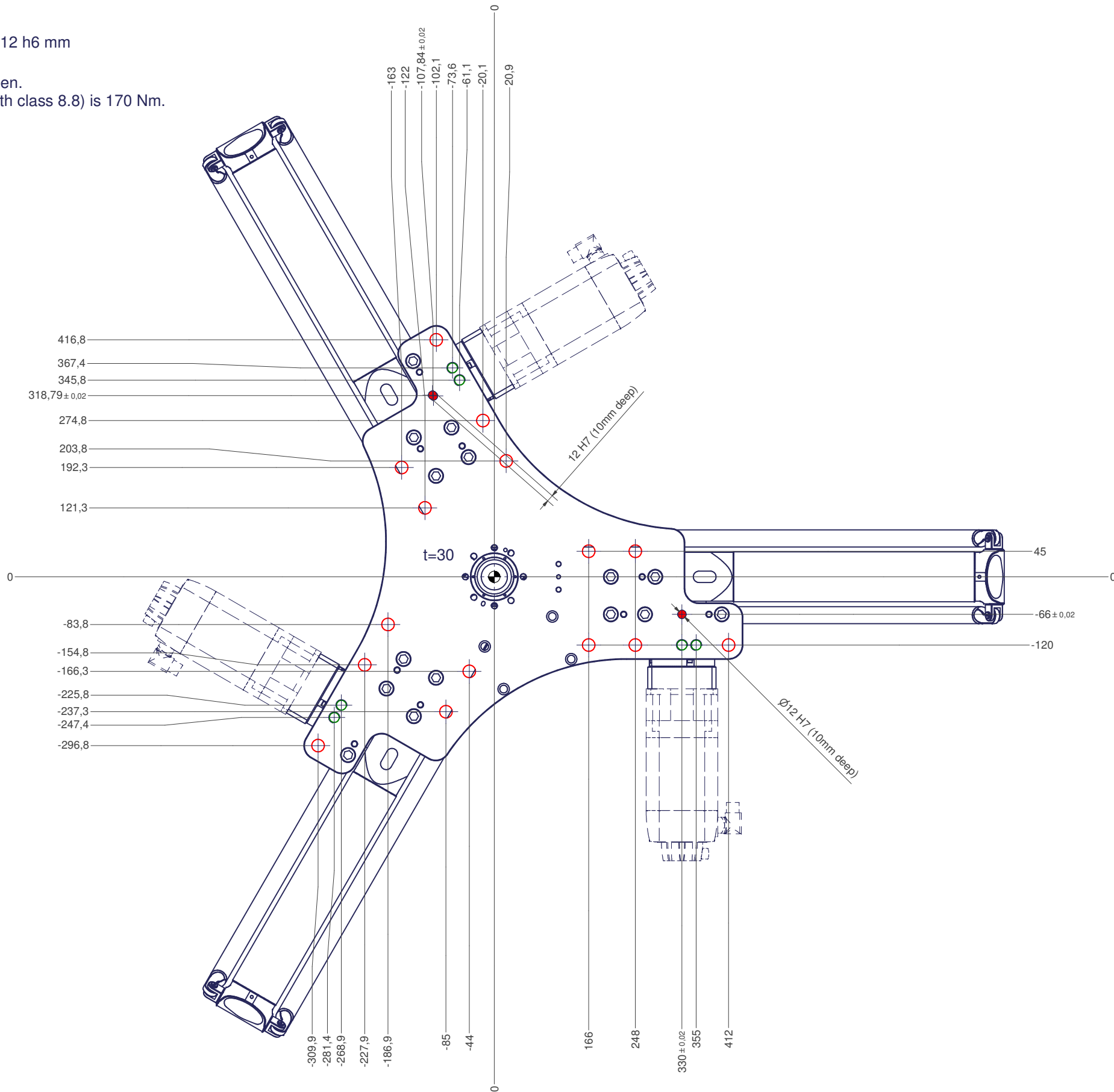


12 11 10 9 8 7 6 5 4 3 2 1

○ All fastening holes Ø22mm for screws M20 (DIN ISO 4014/4017 -8.8) without washer.
Fastening holes are coloured red.
The tightening torque for these screws (strength class 8.8) is 360 Nm. (in a steel frame)

● Drilling holes for locating pins are filled.
Recommended dimensions of locating pins: Ø12 h6 mm

○ Thread holes for screws M20 are coloured green.
The tightening torque for these screws (strength class 8.8) is 170 Nm.



12 11 10 9 8 7 6 5 4 3 2 1